

Scandinavian Academy
Training Center

Mobile | 00966536473335 : Mobile | 00966112695229 : Phone : 00966552365295
Email | info.en@scandinavianacademy.co Web site:https://scandinavianacademy.co/en :
Riyadh - Al Khaleej District - Sheikh Abdul Aziz Bin Abdul Rahman Bin Bishr Street - 13223 - Office No. 5 | P.O.BOX : 13224

Course: Machinery Failure, Vibration & Predictive Maintenance

Code	City	hotel	Start	End	price	Language - Hours
MA-367SA	Al Baha	Hotel Meeting	2027-01-31	2027-02-04	13950 SR	En - 25

Introduction

Machines deteriorate as they get older so we can expect a certain amount of performance falloff and general deterioration of the machine. If we understand the failure mechanisms that are in place we can identify which parameters best indicate the deterioration of the machine.
Failure analysis and Predictive Maintenance techniques, including vibration analysis, are discussed in the course with a view to optimising the maintenance engineering effort while maximising production. Other techniques that will be addressed include infrared thermography, passive ultrasonics, tribology and performance monitoring.

Objectives

At the end of this seminar participants will have:

- An understanding of Machine Failure Analysis techniques
- An understanding of a range of Predictive Maintenance Technologies
- Knowledge of the potential contribution of each these technologies to maintenance efficiency
- Guidelines indicating how these technologies can interact with and support each other
- Hints and Tips for practical application of these technologies so as to achieve the best results
- A practical approach to developing an action plan to utilise these technologies in their own areas of responsibility, fitting them into the overall maintenance

strategy, and measuring benefits

Training Methodology

The seminar will be conducted along workshop principles with formal lectures, case studies and interactive worked examples. Relevant case studies will be provided to illustrate the application of each tool in an operations environment. Each learning point will be re-enforced with practical exercises. There will be ample opportunities for discussion and sharing experiences.

Organizational Impact

Analysis of machine failures and predictive maintenance of rotating plant is vital to the budgetary success of the operations organisation. On completion of this seminar the delegate will be able to critically analyse the methodologies employed within the organisation and instigate improvements where required.

Personal Impact

Technical knowledge is key to effective control and peer respect within any maintenance organisation; when this is achieved personal satisfaction follows. This seminar will give the delegate the required level of technical knowledge and skill to achieve that personal satisfaction.

Who Should Attend?

- Supervisors
- Team Leader and
- Professionals in Maintenance, Engineering and Production

The seminar will also benefit anyone who wishes to update themselves on Predictive Maintenance Technologies and Failure Analysis techniques, as well as those who have

to judge the suitability of these technologies for their needs, and learn how to implement them for the benefit of their organisations.

Seminar outline

Day 1
Understanding Failures
• Machine Failure Analysis
• Wear and tribology
• Fatigue mechanisms
• Plain, tilt-pad and anti-friction bearing and seal failures

Day 2
Avoiding Failures
• Trouble shooting techniques
• Statistical analysis of machinery failures

Day 3
Understanding Predictive Maintenance
•
Predictive Maintenance Concepts
• Introduction
• Maintenance Strategies
• Predictive Maintenance – background and history
• Predictive Maintenance Technologies – an overview
• Potential Failure Analysis – deciding which technologies to apply
• Vibration Analysis
• Introduction to Vibration Analysis
• Frequency Analysis and the Fast Fourier Transform
• Vibration Transducers
• Basic Failure Mechanisms with examples

Day 4
Using Predictive Maintenance
• Vibration Standards and Alarm Levels
• Vibration Diagnostics
• Amplitude Demodulation – a.k.a Enveloping, SSE, HFD, Peak-Vue
• Vibration on Rolling Element Bearings
• Resonance – identification & cure
• Other Predictive Maintenance Techniques
• Infrared Thermography
• Thermographic applications
• Passive Ultrasonics - contact and non-contact
• Ultrasonic Applications
• Tribology – oil analysis

Day 5

Control Mechanisms

• Managing Predictive Maintenance
• Performance and Efficiency Monitoring
• Managing the Predictive Maintenance effort
• Cost Analysis
• Reporting Techniques
• Integrating Predictive Maintenance into the Maintenance Plan

The Scandinavian Academy for Training Center adopts the latest scientific and professional methodologies in training and human resource development, aiming to enhance the efficiency of individuals and organizations. Training programs are delivered through a comprehensive approach that includes:

- Theoretical lectures supported by PowerPoint presentations and visual materials (videos and short films).
- Scientific evaluation of participants before and after the program to measure progress and knowledge acquisition.
- Brainstorming sessions and practical role-playing to simulate real-life scenarios.
- Case studies tailored to align with the training content and participants work nature.
- Assessment tests conducted at the end of the program to evaluate the achievement of training objectives.

Each participant receives the training material (both theoretical and practical) in printed form and saved on a CD or flash drive. Detailed reports, including attendance records, final results, and overall program evaluations, are also provided.

Training materials are prepared professionally by a team of experts and specialists in various fields. At the end of the program, participants are awarded a professional attendance certificate, signed and accredited by the Scandinavian Academy for Training Center.

Program Timings: 9:00 AM to 2:00 PM

The program includes:

- A daily buffet provided during the sessions to ensure participants comfort.
- A closing ceremony on the final day to distribute certificates and celebrate participants achievements.
- **Note: All prices are exclusive of 15% Value Added Tax (VAT).**

Our Success Partners

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المملكة العربية السعودية - الرياض - حي الخليج - شارع الشيخ عبد العزيز بن عبد الرحمن بن بشر - 13223 - مكتب رقم 5
Riyadh - Al Khaleej District - Sheikh Abdul Aziz Bin Abdul Rahman Bin Bishr Street - 13223 - Office No. 5