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# **Course: Advanced Process HAZOP**

| Code       | City | hotel              | Start      | End        | price    | Language - Hours |
|------------|------|--------------------|------------|------------|----------|------------------|
| <b>198</b> | Taif | Hotel Meeting Room | 2025-12-28 | 2026-01-01 | 11450 SR | En - 25          |

## Introduction

It is universally recognised that for any Company to succeed it must take a proactive approach to risk management. Over the last few years Companies and a number of Countries legislators have been focusing on Process Safety as a method to reduce the risks posed by hazardous industries. Process Hazard Analysis (PHA) is recognised as being a critical tool in the implementation of a successful risk management system.

As Hazard and Operability (HAZOP) studies are now recognised world-wide as being the qualitative risk assessment methodology of choice in the Process Industries, there will be additional focus on this specific aspect of Process Hazard Analysis.

#### In this programme the delegates will learn:

- How to apply advanced risk assessment techniques
- Mechanics of dispersion, fire, explosion and toxic releases
- The concept of Quantified Risk Assessment "QRA"
- Hazard and Operability (HAZOP) study methodology
- HAZOP team leadership

## **Objectives**

#### Delegates attending this programme will:

- Understand the concepts of Risk Assessment and Risk Management
- Understand the estimation and evaluation of risks Qualitative, Semi-Quantitative

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and Quantified Risks

- Techniques for Hazard Identification and Analysis Check-Lists, Risk Profiling, HAZOP, FMEA and Task-Based Risk Assessment
- Cause-Consequences Analysis The Role of Fault Trees and Event Trees in Accident Prevention
- Understand HAZOP studies their benefits and their short comings
- Understand the requirements of a Team Leader or Facilitator, scribe and team members during HAZOP studies
- Be able to facilitate a HAZOP study

# **Training Methodology**

Participants will learn by taking part in exercises, syndicate and group workshops, as well as looking at case studies and real life situations.

# **Organisational Impact**

In addition to the professional development of staff, the organisation should be able to prioritise resources to demonstrate that process risks are adequately controlled

## **Personal Impact**

Attendees will be able to apply skills learnt from this training at a practical level to identify sources of major hazards and to prioritise decisions for their control

## **SEMINAR OUTLINE**

DAY 1

#### **Introduction to Risk Assessment**



- Course introduction: delegate and tutor introductions; course objectives
- The concepts of hazards, risk and risk assessment
- Methods for risk evaluation
- Integrating risk assessment within Risk Management
- Qualitative, Semi-Quantitative and Quantitative Risk Assessment methodologies
- Feedback and review of Day 1

#### DAY 2

#### **Risk Assessment Techniques: HAZOP**

- Introduction to hazards identification and analysis techniques
- Techniques for hazard identification and analysis HAZOP
- $\mbox{\cdot}$  Where and when to use HAZOP and the requirements for a successful HAZOP study
- Team composition for HAZOP studies
- Guide words and process variables used for HAZOP studies
- Syndicate exercise application of HAZOP to relevant processes
- Report back and review of Day 2

#### DAY 3

#### Hazop Leadership Techniques

- HAZOP team leader/facilitator requirements
- HAZOP scribe requirements
- Facilitating HAZOP studies, do's and don'ts
- Information required to allow successful HAZOP studies
- Case study where each delegate has the opportunity to facilitate a HAZOP meeting
- Review of commercial software used for HAZOP and Management of Change

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• Report back and review of Day 3

### DAY 4

### **Consequence Analysis**

• Theory behind fire, explosion and toxic dispersion modelling utilised in

Quantitative Risk Assessments

- Types of fires and their effects on people and equipment
- Types of explosions and their effects on people and equipment
- Review of software available for consequence calculations
- Report back and review of Day  $\boldsymbol{4}$

## DAY 5

## The Role of QRA

- Introduction to Quantified Risk Assessment "QRA"
- The role of Event Tree Analysis in scenario development
- The role of Fault Tree Analysis for multi-causation analysis
- Applications for ETA and FTA
- Failure data for use in QRA's
- Societal Risk and Individual Risk
- Review of software available for Quantitative Risk Assessments
- Report back on day 5 and discussion
- Programme review and the way ahead

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The Scandinavian Academy for Training Center adopts the latest scientific and professional methodologies in training and human resource development, aiming to enhance the efficiency of individuals and organizations. Training programs are delivered through a comprehensive approach that includes:

- Theoretical lectures supported by PowerPoint presentations and visual materials (videos and short films).
- Scientific evaluation of participants before and after the program to measure progress and knowledge acquisition.
- Brainstorming sessions and practical role-playing to simulate real-life scenarios.
- Case studies tailored to align with the training content and participants work nature.
- Assessment tests conducted at the end of the program to evaluate the achievement of training objectives.

Each participant receives the training material (both theoretical and practical) in printed form and saved on a CD or flash drive. Detailed reports, including attendance records, final results, and overall program evaluations, are also provided.

Training materials are prepared professionally by a team of experts and specialists in various fields. At the end of the program, participants are awarded a professional attendance certificate, signed and accredited by the Scandinavian Academy for Training Center.

#### **Program Timings:**

• 9:00 AM to 2:00 PM

#### The program includes:

- A daily buffet provided during the sessions to ensure participants comfort.
- A closing ceremony on the final day to distribute certificates and celebrate participants achievements.